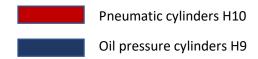
FEASIBILITY CHART FOR WELDED COLD DRAWN TUBES FOR CYLINDRES READY TO USE

OD	WALL THICKESS																			
	2	2,5	3	3,5	4	4,5	5	5,5	6	6,5	7	7,5	8	8,5	9	10	10,5	11	11,5	1
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According with the standard: EN 10305-2;

Steel grade: E355;

Delivery condition: +C;

ID tolerance range: according with ISO H;

Roughness on the ID: Ra < 0.8 μm

Mechanical properties: Rm > 640 N/mm2; Rs > 512 N/mm2; Ap5 > 4%;

Tests: visual, dimensional, mechanical test and chemical analysis, ultrasound check 100%.